

NORGIPS START

Gypsum filler for grouting
plasterboard joints

NORGIPS®



PRODUCT DESCRIPTION

- Grouting of plasterboard joints strengthened with reinforcing tape
- Filling of surface flaws on plasterboards, or gypsum and cement-lime plasters
- Levelling of visible mounting and finishing elements
- Embedding corner beads in dry lining systems


ADVANTAGES

- Suitable as jointing compound for fire-rated partitions (Q1)
- Excellent adhesion
- High yield
- Suitable for increased humidity environments (bathrooms, kitchens)
- Low shrinkage during setting
- High resistance to cracking

TECHNICAL PARAMETERS

Type	1B compliant with EN 13963:2014
Reaction-to-fire performance	A1 – completely non-combustible
Working time	60 minutes
Water consumption	11 l / 25 kg
Permissible thickness	0-5 mm for one-layer application
Application temperature	+5 do +25°C
Consumption	0,15 kg/m ² – grouting of Norgips plasterboard joints
Shelf life	12 months
Packaging	Bag 25 kg (48 pcs per pallet)

COMPLEMENTARY PRODUCTS

Pack.	Designation	Description	Pack.	Designation	Description
	NORGIPS FINISH	Gypsum filler		NORGIPS START&FINISH	Dual-purpose gypsum filler and finishing compound
	NORGIPS EXTRA FINISH	Ready-mixed finishing compound			



Plasterboards + Profiles + **Compound** + Accessories = NORGIPS Solution

DIMENSIONS AND PACKAGING

Packaging (kg)	Quantity per pallet	
	(pcs)	(kg)
25	48	1 200

SUBSTRATE PREPARATION

The substrate should be dry and in sound condition and free of dirt, dust and loose particles.

Prior to applying the compound to cut edges, they should be dusted with a damp brush.

COMPOUND PREPARATION

Pour the joint compound gradually into a vessel filled with clean water in a ratio of 11 litres of water per 25 kg of dry mix; then mix manually or with a low-speed mixer until

a homogeneous consistency is reached. After mixing with water, the compound should be used within 60 minutes.

GROUTING OF PLASTERBOARD JOINTS

Apply the compound to tapered (vertical) joints of NORGIPS S plasterboards over a width of 10 cm and then embed a paper or fibreglass reinforcing tape into it. After drying, apply a second layer of the jointing compound to the joint. Also fill the places at which the plasterboards are affixed with sheet metal screws.

If a fibreglass mesh reinforcing tape is used, it can be bonded directly to a tapered plasterboard joint and then the joint can be grouted twice with a jointing compound.

Chamfered butt (horizontal) joints are to be damped with water and then grouted with the selected jointing compound. After the compound is dry, apply another layer of jointing compound to the joint and then embed a paper or fibreglass reinforcing tape into it. After drying, remove any excess compound. In this way, a structural joint layer corresponding with the Q1 surface quality level is obtained.

A joint prepared in this way is suitable for finishing at surface quality level Q2, Q3 or Q4 (see related products).

ADDITIONAL INFORMATION

- The joint compound should be applied at temperatures from +5°C to +25°C. Store in dry rooms, on wooden pallets, in closed bags.
- Use clean, stainless steel vessels and tools for mixing and filling - otherwise the working time will be reduced.
- The shelf life is 12 months.
- For more information, please refer to www.norgips.pl

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